



# High Glass Transition Lignin for Carbon Fiber Production

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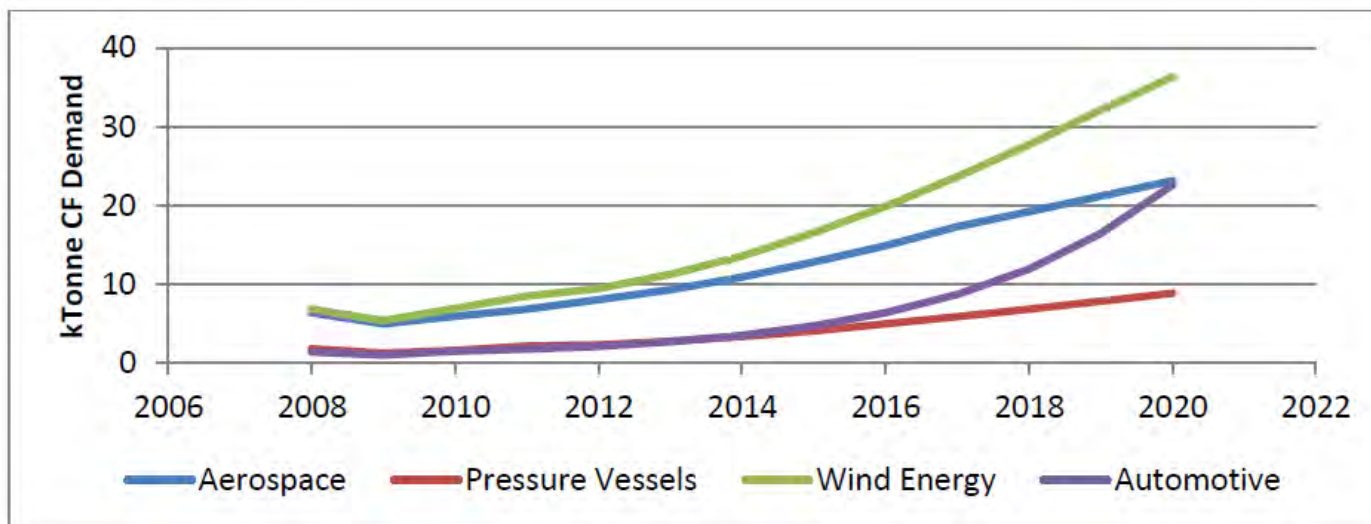
# Outline

- Introduction to Carbon fiber (properties, markets, and issues)
- High glass transition ( $T_g$ ) lignin from directional liquefaction of biomass



## Carbon fiber is strong and light

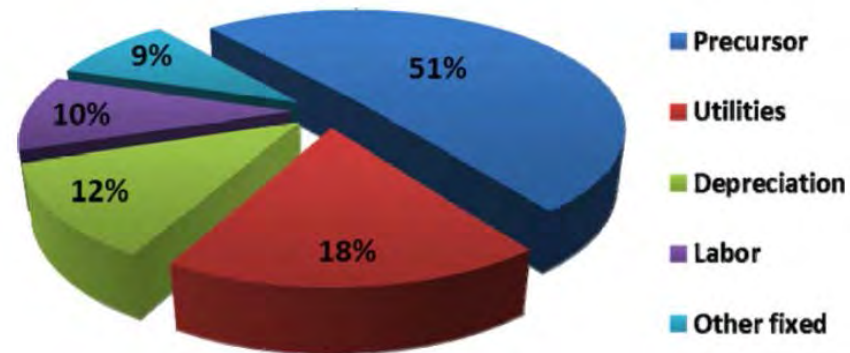
	Tensile Strength	Young's Modulus	Density
Carbon fiber	3500MPa	230GPa	1.78g/cm <sup>3</sup>
Steel	600MPa	200GPa	7.87g/cm <sup>3</sup>



Projections of global carbon fiber demand in the four major application areas (Das et al. 2016)



The production cost is >\$25/Kg (polyacrylonitrile, PAN based)



Production cost breakdown of PAN-based carbon fiber  
(Baker and Rials 2013)

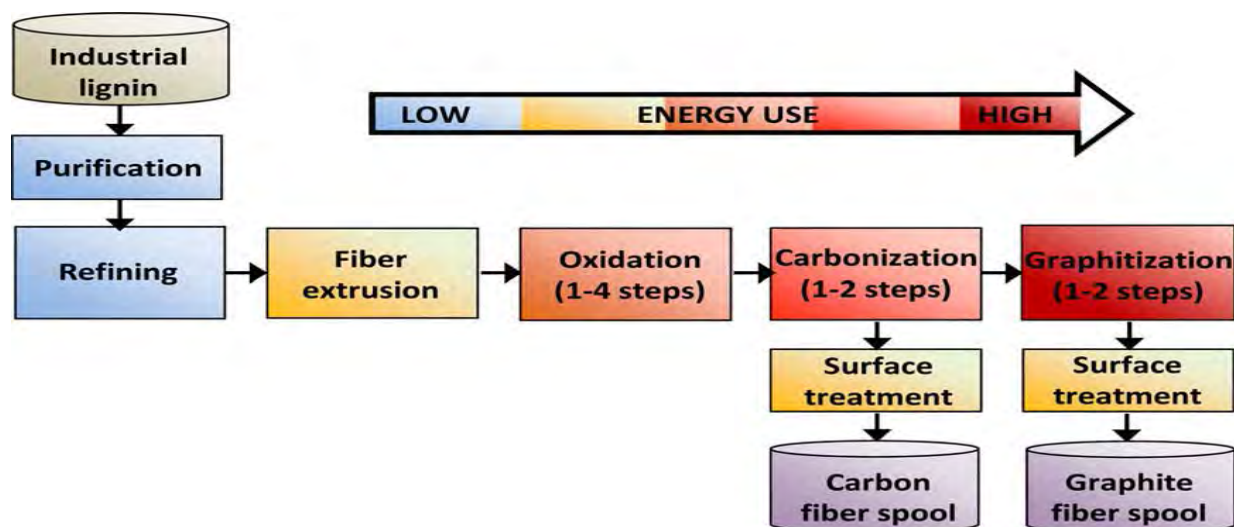


## Lignin is the most cost-effective raw material for CF

- From renewable resources (biomass)
- The second most abundant natural polymer in the world
- An industrial byproduct from current pulping processes and future bio-refinery processes

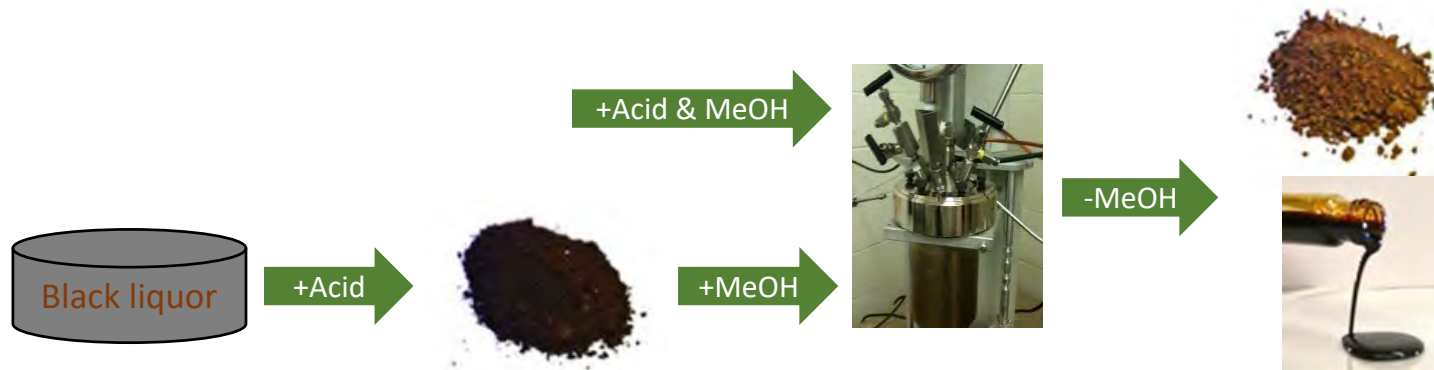
## Major issues

- Low strength and modulus
- Long thermal stabilization time



Schematic of carbon fiber production from an technical lignin  
(Baker and Rials 2013)

# Lignin from directional liquefaction



	T <sub>g</sub> (°C)	C <sub>p</sub> (J/g°C)	Repeatability (W/g)
<b>Willow</b>	<b>189.12</b>	<b>1.949</b>	<b>0.0198</b>
<b>Red Oak</b>	<b>183.86</b>	<b>2.474</b>	<b>0.0211</b>
<b>White Pine</b>	<b>189.72</b>	<b>1.823</b>	<b>0.0237</b>
<b>Miscanthus</b>	<b>192.86</b>	<b>1.777</b>	<b>0.0168</b>

H <sub>0</sub>	P value
Species does not affect T <sub>g</sub>	p = 0.309243
Species does not affect C <sub>p</sub>	p = 0.667213
Liquefaction temperature does not affect T <sub>g</sub>	p = 0.641602
Liquefaction temperature does not affect C <sub>p</sub>	p = 0.461010
Drying in vacuum does not affect C <sub>p</sub>	p = 0.002343



**Michigan  
Technological  
University**

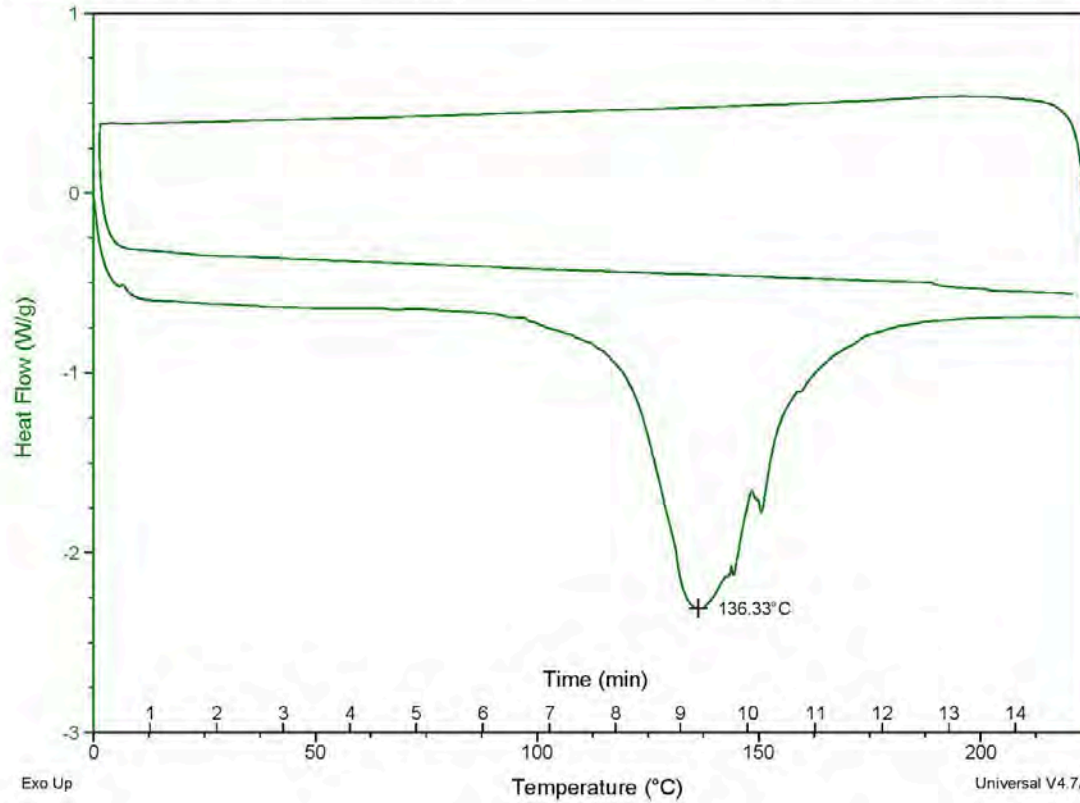
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**Thank you!**

Sample: ^WhitePine-T5  
Size: 6.5000 mg  
Method: Heat/Cool/Heat  
Comment: 12132013 Using Tzero pans with Tzero lid

### DSC

File: W:\DSC\Alex Steiner\^WhitePine-T5.002  
Operator: Alex  
Run Date: 13-Jul-2016 09:38  
Instrument: DSC Q20 V24.9 Build 121



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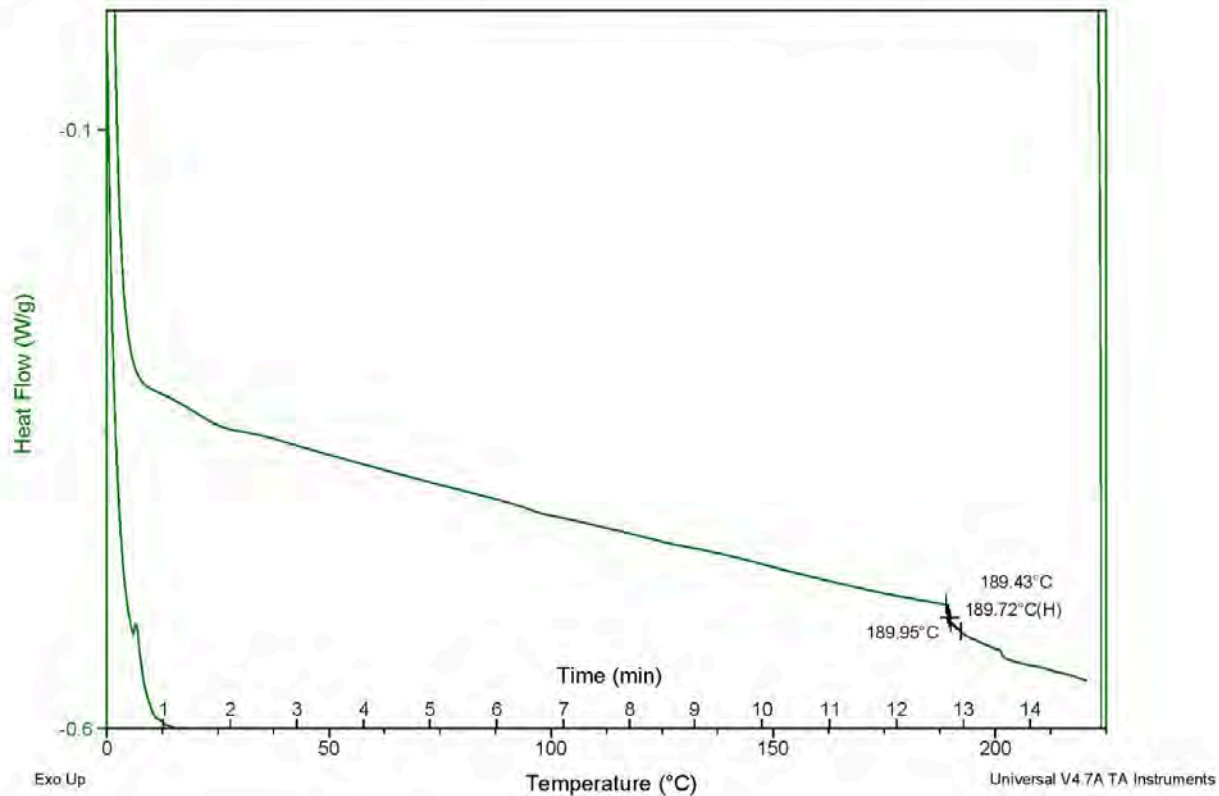
Universal V4.7A TA Instruments



Sample: ^WhitePine-T5  
Size: 6.5000 mg  
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DSC

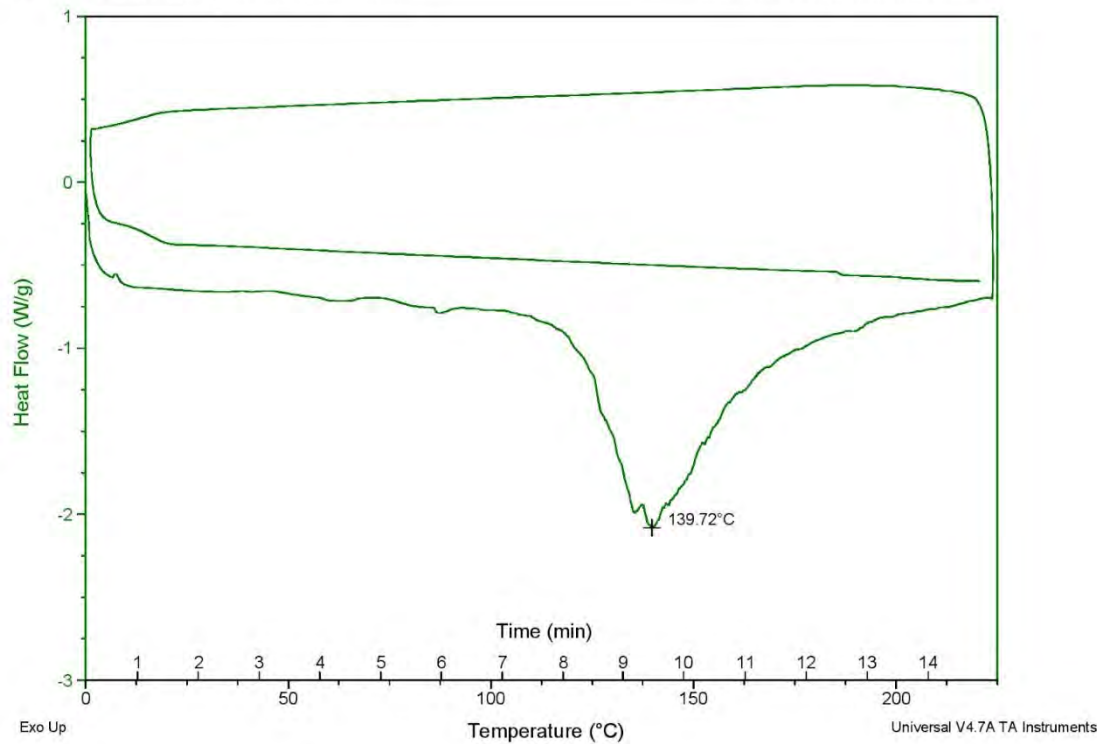
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Run Date: 13-Jul-2016 09:38  
Instrument: DSC Q20 V24.9 Build 121



Sample: ^Willow-T5  
Size: 5.9000 mg  
Method: Heat/Cool/Heat  
Comment: 12132013 Using Tzero pans with Tzero lid

DSC

File: \\...DSC\Alex Steiner^Willow-T5.002  
Operator: Alex  
Run Date: 13-Jul-2016 10:52  
Instrument: DSC Q20 V24.9 Build 121



Sample: ^Willow-T5-Dried  
Size: 4.2000 mg  
Method: Heat/Cool/Heat  
Comment: 12132013 Using Tzero pans with Tzero lid

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